



### STANDARD FINISHES - PROSTEEL MARKER BOARD COLORS



ALMOND - 413



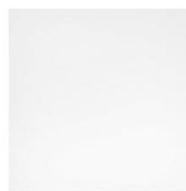
SILVER - 826



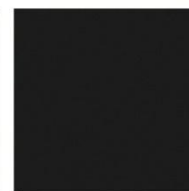
BLUE - 605



GLOSS WHITE - 910

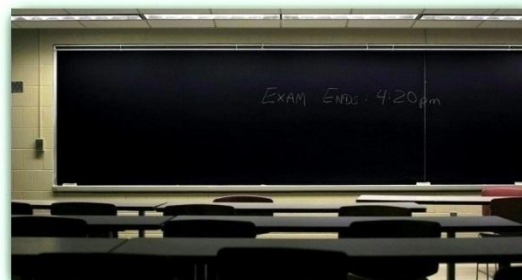


WHITE - 900



BLACK - 002

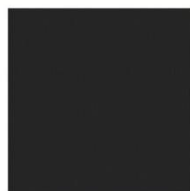
PROSTEEL™ CHALK & MARKER BOARDS FEATURE - THE NEW, PORCELAIN-ON-STEEL PRESENTATION SURFACE WITH QUALITY AND PERFORMANCE CHARACTERISTICS UNSURPASSED IN THE INDUSTRY



### STANDARD FINISHES - PROSTEEL CHALK BOARD COLORS



SLATE - 814



BLACK - 101



GREEN - 515



SAPPHIRE - 601

## GENERAL PRECAUTIONS

\*The writing surface is PORCELAIN, and like glass, it will chip and craze if subjected to improper handling.

## CLEANING AND MAINTENANCE

An initial cleaning of your ProSteel MARKER or CHALK BOARD should be performed to be sure that NO residual film or abrasive residues are present to damage surfaces.

## WRITING

**MARKER BOARDS:** Use only DRY ERASE MARKERS!

**CHALK BOARDS:** Use CHALK designed for easy erasure.

\*We strongly recommend using white chalk that is 5% binder & 95% chalk  
Color and Low Dust chalk with more binder can leave permanent marks

## ERASING

Use a soft cloth or felt eraser of #2 Quality or better

## CLEANING

Wash your marker or chalk board periodically to eliminate problems from built up dust and other contaminants

**MARKER BOARDS:** use -EecoClean, Spray Cleaner from Educational Equipment Co. and DRY your board with a soft towel.

**CHALK BOARDS:**

use clear cool water. RINSE with clear water & DRY your board with a soft towel.

\*The writing and erasing qualities will improve with time as your new product "seasons" through continued use.

ProSteel Chalk and Marker Boards are warranted to maintain their original writing & erasing qualities for the next **50 Years** or the **Life** of its original installation.

IN ADDITION, the surface is warranted to remain intact, without crazing, cracking or peeling over the same warranty period.

THIS WARRANTY IS LIMITED to manufacturer's defects and does not cover malicious destruction, improper handling or maintenance, and use or wear other than the original purpose for which it was intended.

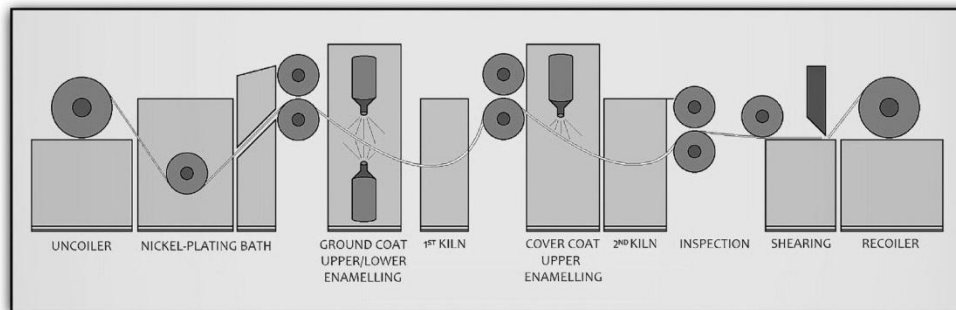
Should a defect occur, the MANUFACTURER will repair or replace, at it's discretion, the writing surface. OBLIGATION will be limited to the delivery of repaired or new parts to the original installation site, without charge.

If you should encounter any problem, please contact our office directly, or the office of the installing dealer/contractor.

## LIMITED WARRANTY

Because the porcelain surface is impervious to chemical damage, stains from permanent marker, crayon, pen, tape adhesive, etc. can be cleaned with the same methods above.

\*For stubborn marks please call for assistance in cleaning your boards.



## Availability and Ordering

ProSteel is available through a network of authorized fabricating distributors. QUALITY STANDARDS ARE UNIVERSAL. This network allows local attention and service to meet all your requirements. Please contact K-Pro for the authorized distributor nearest you.

## ProSteel Chalk & Marker Board Specs

COATING THICKNESS	≥60 MICRONS FACE ≥15 MICRONS BASE
BASE MATERIAL	ULTRA LOW CARBON STEEL 35mm
FIRING TEMPERATURE	1400°F (800°C)
SURFACE HARDNESS	POH 6.0+
SOLVENT RESISTANCE	NOT AFFECTED
ACID RESISTANCE	NOT AFFECTED
ALKALI RESISTANCE	NOT AFFECTED
SURFACE ABRASION	60 MG @ 1000 RPM
SURFACE SMOOTHNESS	25-29 Wd WAVE SCAN

Meets or exceeds Porcelaine Enamel Institute requirements for the factors listed.





ProSteel Choices	
Marker White (#938)	Available in 3' (28GA), 4' (28GA & 24GA), and 5'
Marker Black (#002)	Available in 4' (28GA) (use with fluorescent markers)
Marker Silver (#826)	Available in 4' (28GA & 24GA), and 5' (24GA)
Marker Gloss White (#946)	Available in 4' (28GA)
Marker Almond (#413)	Available in 4' (28GA & 24GA), and 5' (24GA)
Marker Blue (#605)	Available in 4' (28GA)
Chalk Black (#001)	Available in 4' (28GA & 24GA), and 5' (24GA)
Chalk Slate (#814)	Available in 4' (28GA & 24GA), and 5' (24GA)
Chalk Green (#515)	Available in 4' (28GA & 24GA), and 5' (24GA)
Chalk Sapphire (#601)	Available in 4' (28GA & 24GA), and 5' (24GA)
Note: 28GA and 24GA colors can vary.	

ProSteel Specifications	
Coating Thickness	> 60 microns face, > 15 microns base
Base Material	Ultra low carbon steel, 35mm
Firing Temperature	1400° F (800° C)
Surface Hardness	POH 6.0+
Solvent Resistance	Not affected
Acid Resistance	Not affected
Alkali Resistance	Not affected
Surface Abrasion/ Scratch Resistance	60 MG @ 1000 RPM
Surface Smoothness	25-29 Wd wave scan
Note: Porcelain enamel steel is antimony free. The above specifications meet or exceed the Porcelain Enamel Institute requirements for the factors listed.	

### Limited Warranty

ProSteel is warranted to maintain its original writing and erasing qualities for the next 50 years. In addition, the surface is warranted to remain in tact, without crazing, cracking, or peeling over the same warranty period. This warranty is limited by malicious destruction, improper handling or maintenance, and use or wear other than the original purpose for which it was intended.

Should a defect occur, the manufacturer will repair or replace, at their discretion, the writing surface. Obligation will be limited to the delivery of repaired or new panels to the original installation site, without charge.

If you should encounter any problems, please contact our office directly, or the office of the installing dealer/contractor.

### Cleaning

An initial cleaning of your ProSteel surface should be performed to ensure that no residue film or abrasive residues are present to damage the surface. Clean your ProSteel surface periodically to eliminate potential issues from dust build up or other contaminants. Writing and erasing qualities will improve over time as your new product "seasons" through continued use.

#### ProSteel Marker Surfaces

Use any liquid ammonia-added cleaner. Rinse with water and dry with a soft towel.

#### ProSteel Chalk Surfaces

Rinse with cold water and dry with a soft towel.

### Erasing

Use a soft cloth or felt eraser.