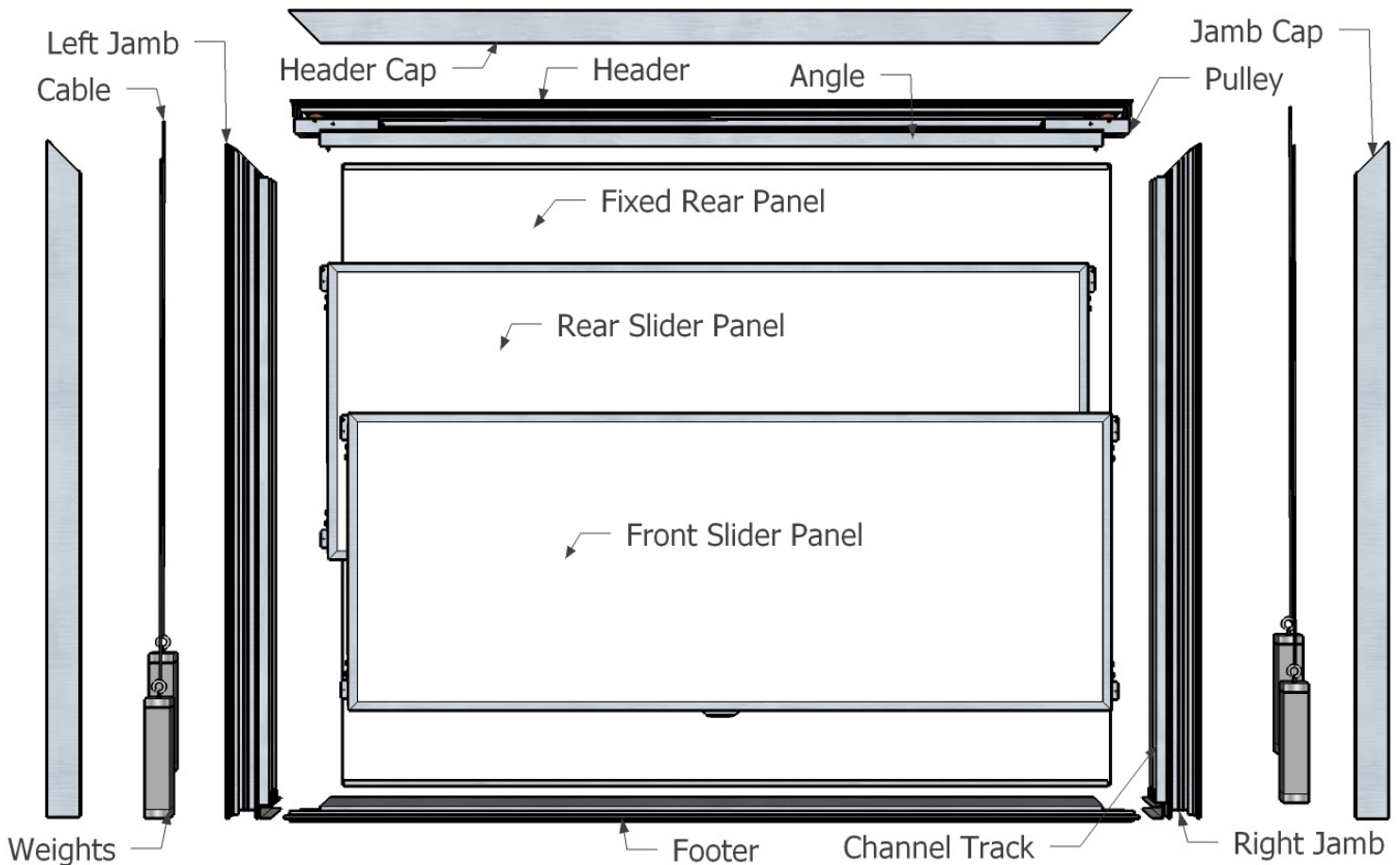


EQUIPMENT REQUIRED:

Power Drill with #2 Philips
Allen wrench set

Level
Stud finder

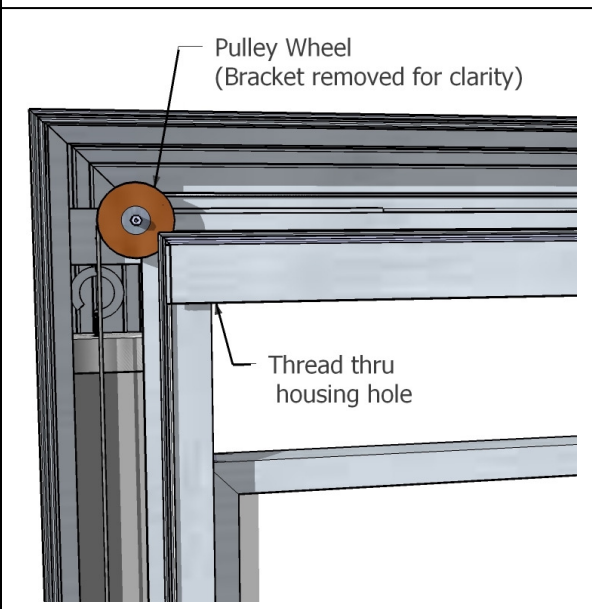
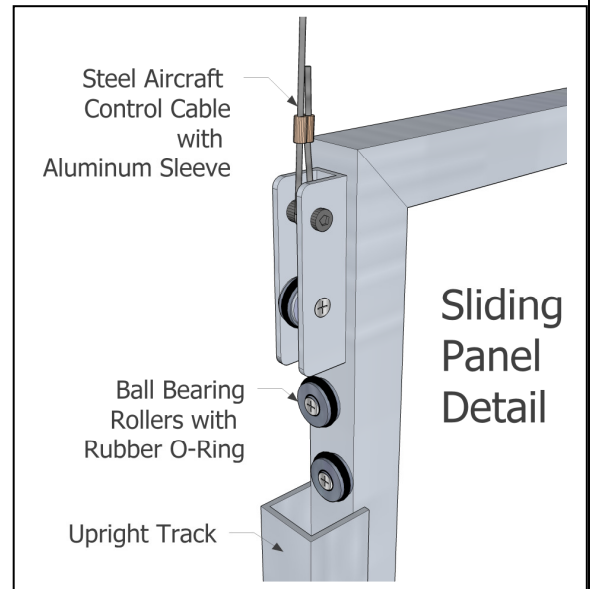
Wall Mounting Hardware
Construction Adhesive



NOTE: Blocking is required at both housing **Jamb** verticals on center of the housing. Blocking for the **Header** is not required, but it must be installed into stud or block. (Large housing = 2 1/4" in from overall width. Small Housing = 1 3/8" in from unit width)

1. Lay out all pieces on floor & match up pieces into configuration.
2. Remove **Face Caps** from Header and Jamb. Also remove the **Header Angle** attached to the inside of the **Header**.
3. Assemble **Header, Footer & Right / Left Jamb** (Screws are included attached to the unit.)
4. Slide the rear **Weights** into the back track of the **Jamb**s.
5. Lift & place the unit into recess position.
6. Use the proper flat head screws (not included) for your wall composition to adequately secure the unit. Install the **Header** into blocking or stud near center. (The screw must sit flush or below the housing fins to ensure that the counter weights do not come in contact with the screws during travel) Level the **Header**, then repeat both directions at a maximum 24" apart.

7. Level the **Left Jamb**, then attach to wall with screws through the back of the **Jamb** on center with a flat head screw at a maximum 24" apart. Repeat for **Right Jamb** install. **Footer** does not require fastening.
8. Remove Jamb's **Guide Tracks** noting the position.
9. Attach **Fixed Rear Panel** to wall: J-trim supplied top & bottom only with H-Bar connection trim. Install trim thru back leg of J-Trim & H-bar. *Note:* The panel can be face screwed at vertical extents, since these edges will be hidden by the **Guide Tracks** when replaced. *Optional:* Apply construction adhesive behind the fixed panels.
10. Reinstall **Right Guide Tracks** into their original position.
11. Secure cables to the **Rear Sliding Panel** by loosening the 3/8 SET SCREW in top pulley bracket as shown to the right with an allen wrench on both sides. Reset the set screw evenly. Ensure that all Bearing rollers have a Rubber O-Ring attached as shown on the right.



12. Set **Rear Slider Panel** into right side **Rear Guide Track**. Slide the loose **Left Guide Track** on the **Sliding Panel** and set both into position on **Left Jamb**. Install accessible Guide track screws.
13. Thread cables up through **Pulley Wheel Bracket** and down weight channel in jambs as shown to the left.
14. Prop the sliding panels up vertically a few feet to provide working slack, then attach the weights by slipping the cable loop on the weight's notched eye hooks. **Make sure** that the cable is on the pulleys in the **Pulley Wheel Bracket**. Test the sliding panel. It should glide easily, and stop when force is removed. Reinstall the guide track screws.
15. Install front **Slider Panel** in the same manner following steps 11–16 using **front guide track**.
16. Replace **Caps** and **Header Angle**. Note: Housing cap screws only required on interior of the small unit.
17. Clean the work area. Clean the panel surface & aluminum trim with EcoClean® surface cleaner or any ammonia added cleaner.