1. Lay out all pieces on floor & match up pieces into configuration.
2. Remove Face Cap from Header and Jambs. Also remove the Angle attached to the inside of the Header.
3. Assemble Header, Right & Left Jambs (Screws are included attached to the unit.)
4. Position the unit face down close to install position. Slide REAR Weights into the back track of the Jambs. (The weights are labeled to correspond with the sliding panel)
5. Stand unit up to the wall. (Use caution to keep weights in place).
6. Level the left Jamb vertically & attach to wall through the back face using the proper wall fasteners at a maximum 3 feet apart. Horizontally level the Header & attach to the wall. Ensure that the right Jamb is horizontally equidistant to the left Jamb & attach it to the wall.
7. Remove the left Jamb’s channel Guide Tracks noting the position.

**EQUIPMENT REQUIRED:**
- Power Drill with #2 Philips
- Allen wrench set
- Level
- Wall Mounting Hardware
- 2x4 cut to about 3ft
8. Attach Fixed Rear Panel to the wall.
   Note: The simplest way is to face countersink screws along the vertical edge trim, since these edges will be hidden by guide track when replaced.
9. Secure cables to the rear Sliding Panel by loosening the 3/8 SET SCREWS in the panel bracket as shown to the right with an Allen wrench. Reset set screw to the locked position.
10. Set rear Slider Panel into right side rear Guide Track. Slide the loose left guide track on the Sliding Panel and set both into position on the Left Jamb. Install a few Guide track screws.
12. Thread cables through Pulley Wheel Bracket and down weight channel in jambs as shown to the left.
13. Prop the panels up vertically about 3' from the floor using the scrap 2X4 to provide working slack for attaching weights.
14. Slip the cable loop on the weight’s notched eye hooks. Make sure that the cable is on the pulleys before testing the sliding panel.
15. Remove your blocks and test the sliding panel. It should glide easily, and stop when force is removed. Reinstall the guide track screws. 
   NOTE: DO NOT apply excess force as the panels will glide or the cable could pop off the pulley.
17. Replace Face Cap and Header Angle.
18. Set Kick Panel into place. Install screws temporarily into Top Angle. Level the kick panel & mark the floor for Mount Angle.
19. Remove Top Angle screw and pull kick panel away. Install Mount Angle to the floor. Re-secure the kick panel & Top Angle screws.
20. Clean the work area. Clean the panel surface & aluminum trim with EecoClean® surface cleaner or any ammonia added cleaner.